

## Portable roughness gauge TESA TWIN-SURF

The TESA TWIN-SURF is a compact, portable roughness tester, compatible with any articulated support and powered by a rechargeable battery that enables long-term self-sufficiency.

Its monochrome OLED display optimises power consumption and ensures high contrast for clear reading.

Simplified ergonomics with 3 buttons on the top allows the easy definition of measurement parameters, adjustment of tolerances and starting of the measurement.

Each configuration is automatically saved in the internal memory.

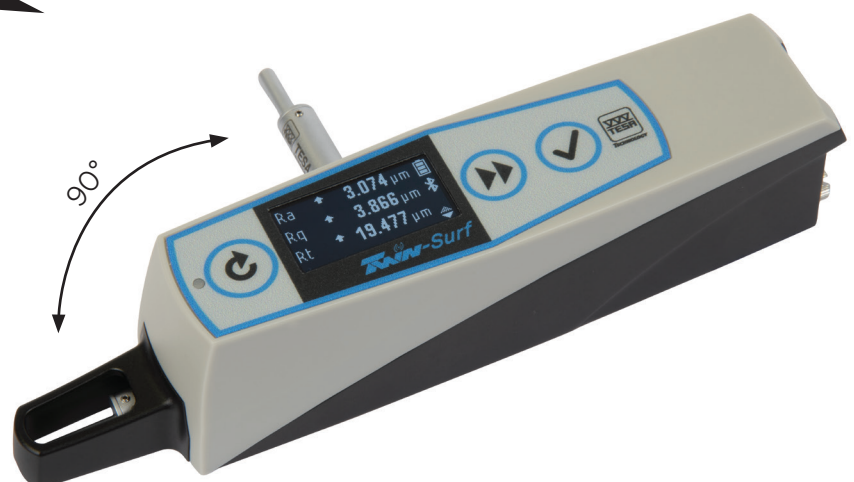
The probe can be rotated by 90° to enable transverse measurement and increase the measurement options.

The TESA TWIN-SURF can be connected to a PC via a USB cable to use the free TESA DATA-STUDIO software.

The Bluetooth® version allows wireless communication with a PC, tablet or smartphone equipped with the same software.

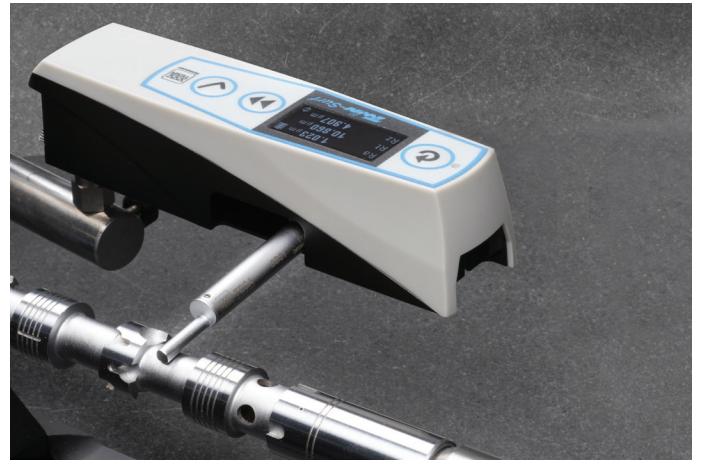
### Key features:

- **Compact, light and robust (200 g)**
- **90° probe orientation for transverse measurements**
- **Storage of the measured parameters**
- **Wireless model available**
- **Free software included for creating measurement reports**



## Functions

- Each measurement parameter can be activated/deactivated individually
- Adjustable upper and lower tolerance for each parameter
- Storage of the measured parameters
- Probe can be automatically returned to the starting position after each measurement
- Menu available in 9 languages: English, French, German, Italian, Spanish, Portuguese, Chinese, Japanese, Korean



## TESA DATA-STUDIO software

Delivered free of charge with each TESA TWIN-SURF, the ergonomic and intuitive interface of this software integrates numerous functions.

Programs (called codes) make it possible to save measurement settings that can be loaded into the instrument. Once the measurements are complete, the connected TESA TWIN-SURF enable the export of the last measurements taken. Connection to the software by USB cable or Bluetooth® (depending on the model) provides access to the following functions:

- Display of roughness profiles
- Storing of values
- Storage of codes with custom measuring settings
- Customized report in Excel or PDF with company logo
- 51 parameters available with the Premium version
- Menu available in 9 languages: English, French, German, Italian, Spanish, Portuguese, Chinese, Japanese, Korean

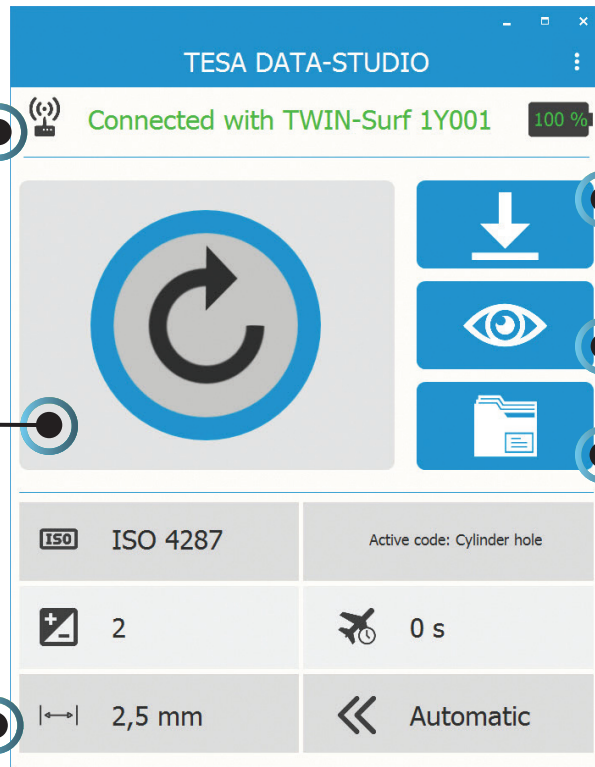
A Premium version with licence key is required for additional features.

TESA DATA-STUDIO	Basic version (no licence)	Premium version (with licence) Item no. 06960091
<b>Parameters</b>	13	51
<b>Graphics</b>	Roughness R	R, P, Rk
<b>Code management</b>	Max. 10 codes	Unlimited
<b>Statistics</b>	Max. 10 measurements	Unlimited

Connection status with TESA TWIN-SURF

Remote start of the measurement

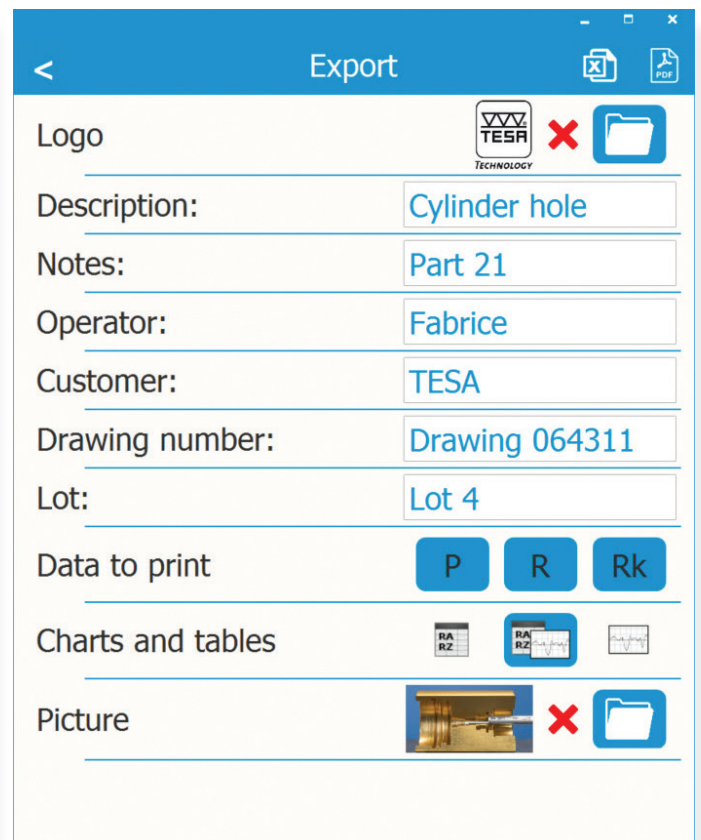
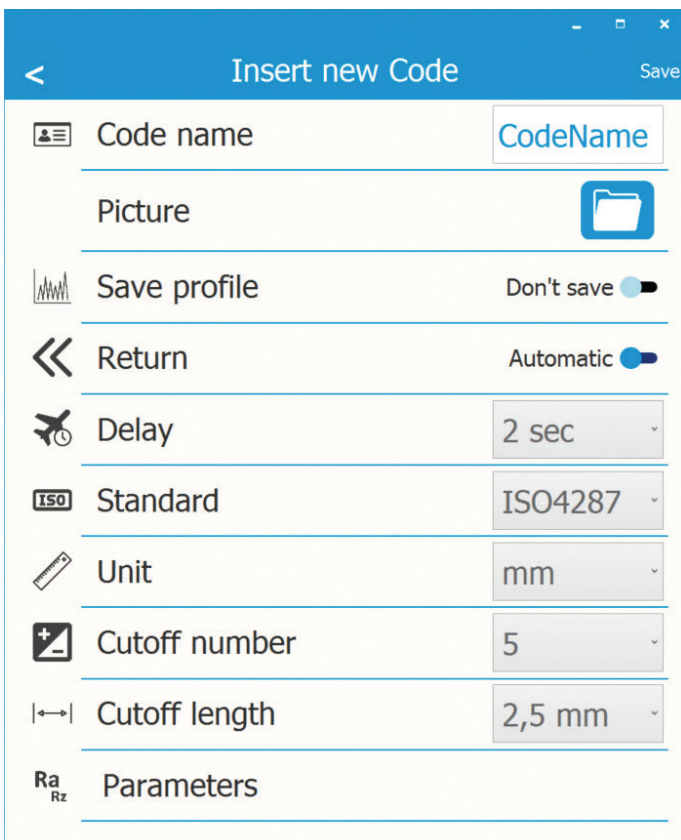
Display of current settings



Download of the last measurement

Viewing of the last measurement

Library of stored measurements



Window for creating a new program (code) with many settings:

- Saving of roughness profile
- Delayed start of the measurement
- Selection of the standard and the unit of measurement
- Selection of roughness parameters

Window for creating a measurement report with extensive customised information:

- Excel or PDF format
- Display of company logo and application photo
- Printout of roughness parameters and profiles
- Variety of pre-configured layouts

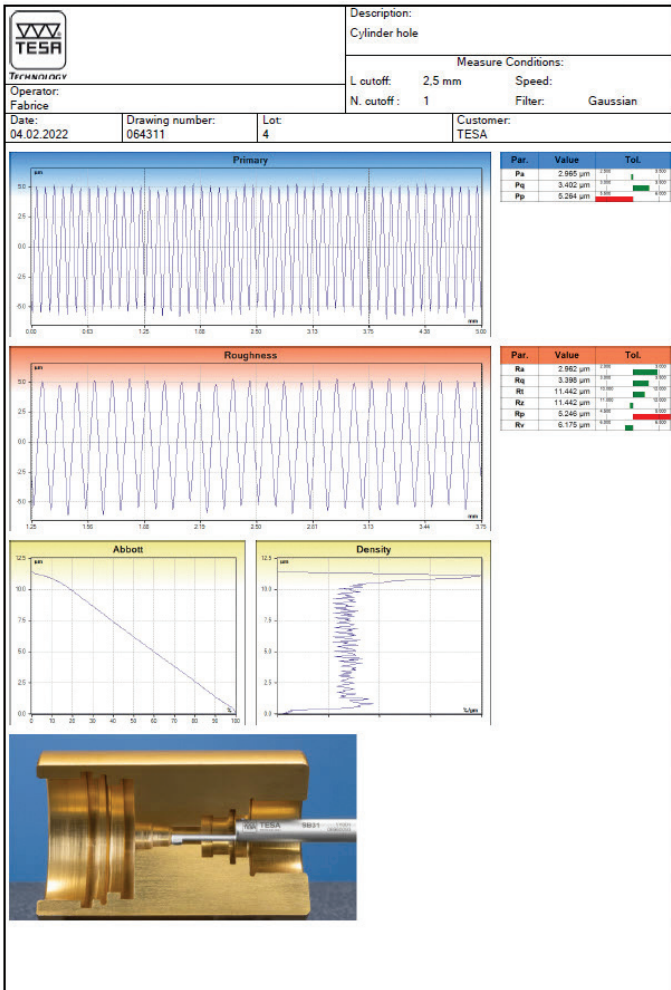


The TESA DATA-STUDIO software allows you to download the measurement reports and view them in Excel using your tablet or Smartphone (version 06930015)

PDF report sample



Excel report sample



	A	B	C	D	E	F
1						
2		<b>Measure_4372</b>				
3	Date:	04.02.2022				
4	Description:	Cylinder hole				
5	Operator:	Fabrice				
6	Customer:	TESA				
7	Drawing number:	064311				
8	Lot:	4				
9						
10		<b>Measure Conditions</b>				
11	Time:	14:02				
12	Standard:	ISO 4287				
13	Length:	5	mm			
14	L cutoff:	2.5	mm			
15	N. cutoff :	1				
16	Pre-post run:	Enabled				
17	Speed:					
18						
19	<b>Parameter</b>	<b>Value</b>	<b>Unit</b>	<b>Tol -</b>	<b>Tol +</b>	<b>Status</b>
20	Ra	2.962	$\mu\text{m}$	2	3	●
21	Rz	11.442	$\mu\text{m}$	11	12	●
22	Rq	3.398	$\mu\text{m}$	3	3.5	●
23	Rp	5.246	$\mu\text{m}$	4.5	5	▲
24	Rv	6.175	$\mu\text{m}$	6	6.5	●
25	Rt	11.442	$\mu\text{m}$	10	12	●
26	Pa	2.965	$\mu\text{m}$	2.5	3.5	●
27	Pq	3.402	$\mu\text{m}$	3	3.5	●
28	Pp	5.264	$\mu\text{m}$	5.5	6	▼

## Scope of delivery

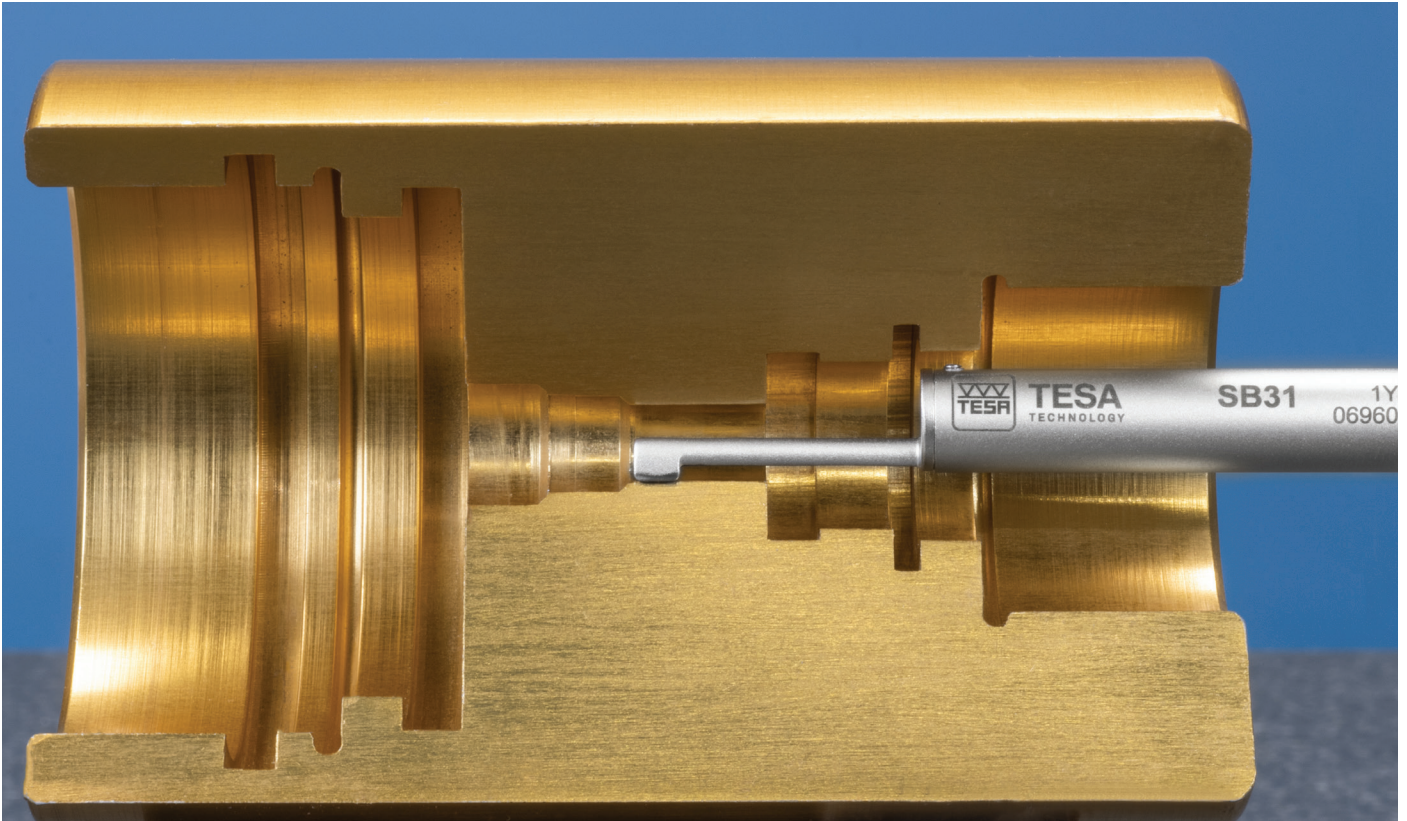
	TESA TWIN-SURF	TESA TWIN-SURF BT
Item no.	06930014	06930015
Bluetooth® integrated		•
TWIN-SURF portable roughness gauge	•	•
SB 51 probe (see information in 'Accessories' chapter)	•	•
Main charger with EU and US charger adaptors	•	•
Etalon de rugosité Ra = 2,97 µm	•	•
Adapter for 8-mm diameter holder	•	•
Key to remove the probe protection	•	•
USB A-C cable	•	•
USB key including: User manual, measuring report, declaration of conformity and TESA DATA-STUDIO software basic version	•	•



## Technical specifications

<b>Parameters</b>	<b>Parameters according to ISO 4287:</b> Ra - Rq - Rt - Rz - Rc - Rmax - RSm - RPc
	<b>Parameters according to ISO 12085:</b> Pt - R - AR - Rx - PPc
	<b>Parameters according to ISO 21920:</b> Ra - Rq - Rt - Rz - Rc - Rsm - Rpc
	<b>Additional parameters with TESA DATA-STUDIO Premium software (with licence):</b>
	<b>Parameters according to ISO 4287:</b> Rp - Rv - Rsk - Rku - RΔq - RΔa - Rmr rel - Rδc - Rmr(c) - Pa - Pq - Pp - Pv - Pt - Pc - R3z Psk - Pku - PSm - PΔq - PPc - Pmr rel - Pδc - Pmr (c) - Rk - Rpk - Rvk - A1 - A2 - Mr1 - Mr2 <b>Parameters according to ISO 12085:</b> Rke - Rpke - Rvke - A1e - A2e - Mr1e - Mr2e <b>Parameters according to ISO 21920:</b> Rp - Rv - Rsk - Rku - Rdq - Rda - Rmr rel - Rdc - Rmc (c) - Pa - Pq - Pp - Pv - Pt - Pc - Rcm Pcm - Psk - Pku - Psm - Pdq - Pmr rel - Ppc - Pdc - Pmc (c) Rk - Rpk - Rvk - Rak1 - Rak2 - Rmrk1 - Rmrk2
<b>Measuring range (Z)</b>	Ra 0 à 50 µm - Rt 0,05 à 200 µm
<b>Total length (X)</b>	(number of cut-offs + 1) x Lc (maximum 17,5 mm)
<b>Traverse length (X)</b>	Number of cut-offs x Lc
<b>Filter λs</b>	Λc/ λs: 30 – 100 – 300 (acc. to ISO 3274)
<b>Resolution</b>	0,001 µm / 0,01 µinch
<b>Cut-off length</b>	0,25 - 0,8 - 2,5 mm (acc. to ISO 4287) 1,5 - 2,5 - 4 - 8 - 12 - 16 mm (acc. to ISO 12085)
<b>Number of cut-offs</b>	1 to 5
<b>Electronic filter</b>	GAUSS according to ISO 11562
<b>Maximum permissible error</b>	0,05 µm + (5 % R), R = roughness in µm
<b>Diamond-like stylus</b>	R = 2 µm, 90°
<b>Measuring force</b>	0,75 mN (acc. to ISO 3274)
<b>Displacement speed</b>	0,5 – 1 mm/s (in measuring and positioning mode)
<b>Keyboard</b>	Three-key tactile keyboard protected against dust particles and oil splashes IP67
<b>Time until battery fully charged</b>	50 minutes
<b>Power supply, battery</b>	USB-C charger Battery 2.4 V, 750 mAh, NiMh type Main power supply 100–240 V, 50/60 Hz, maximum USB voltage 5 V
<b>Battery life</b>	Up to 300 measurements (depending on length of assessment)
<b>Internal memory</b>	< 18,000 roughness parameters (with 0.8x5 length of assessment) or 30 measurements with graphical representation
<b>Dimensions, weight</b>	160 x 34 x 34 mm, 200 g
<b>Countries for which the wireless transmitter is approved (for TWIN-SURF BT 06930015)</b>	EU, USA, Canada, Japan, Taiwan (China), South Korea, Brazil, Australia, New Zealand For other countries, please contact us

## Applications



### SB31 probe

Item no. 06960093

For planes and holes  
For small bores  $\varnothing > 4$  mm  
Max. depth 20 mm



### SB121 probe

Item no. 06960095

For groove of depth  $< 20$  mm





Measuring application for height position with a TESA-HITE measuring column.

Use of the 8-mm diameter holder adapter (00760222), included with the TESA TWIN-SURF.



**100 mm extension**  
Item no. 06960096

**Printer for TWIN-SURF**

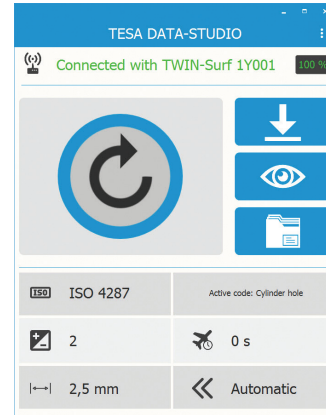
Only compatible with TWIN-SURF BT



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**TESA DATA-STUDIO software**

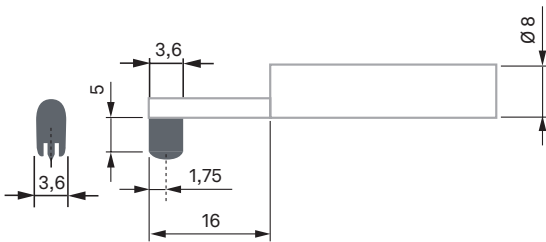
Premium version (with licence)



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**SB21 probe**

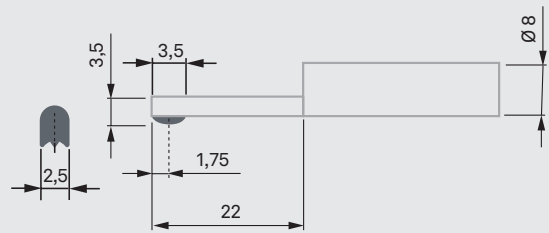
For groove of depth < 5 mm



06960092

**SB31 probe**

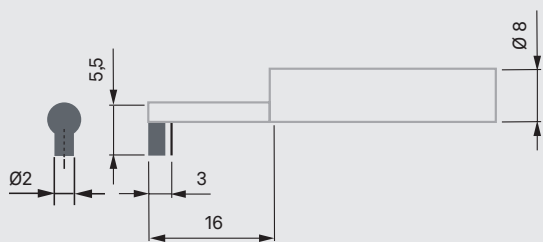
For planes and holes  
For small bores  $\varnothing > 4$  mm  
Max. depth 20 mm



06960093

**SB51 probe**

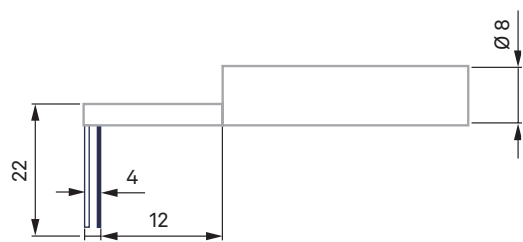
For concave surfaces and for measuring at 90°  
For groove of depth < 5 mm



06960094

**SB121 probe**

For groove of depth < 20 mm



06960095

## Accessories

### 100 mm extension



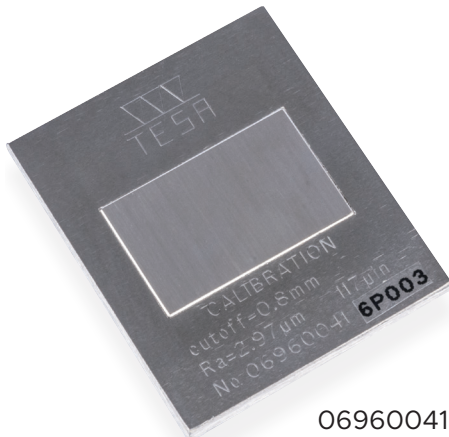
06960096

### Main power supply EU and US adaptor included



04760150

### Roughness standard Ra = 2,97 µm



06960041

### USB A-C cable



04760152



